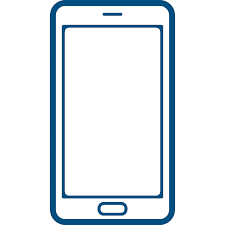
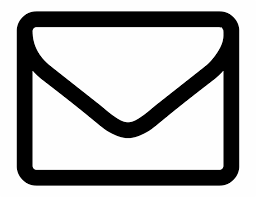
**PURUSHOTHAMAN.R** **91-9842066954/8754005950**



**Dy.Manager-Manufacturing** [**purushoth.pvn@gmail.com**](mailto:purushoth.pvn@gmail.com) **/**[**purushothcnr@yahoo.co.in**](mailto:purushothcnr@yahoo.co.in)

: Plot no -27, Door No: 5/801, Velu Nagar, Balaji nagar Ext., Chinaelsagiri, Sipcot (PO),



Hosur - 635126, Krishnagiri (DT), Tamilnadu (ST).

**Ambitious, Quick Learner, Thoughtful, Creative & Ready to learn through work.**C:\Users\PURUSH~1\AppData\Local\Temp\ksohtml\wpsA1B1.tmp.png

**Objective** Improving my level of competency and reliability through hard work, discipline, dedication and continually upgrading technical skills through observations and perseverance. **Career Abstract** Having overall work experience of **20+** years in Process Equipment's Manufacturing, Product development, Production planning and Quality assurance by working with cross functional teams across diverse industrials sectors. Managed and delivered turnkey projects based on customer requirements in adherence to ISO, TS and Welding standards. **Key Skills:**

* Experience in Manufacturing & operation for Heavy Equipment's, Material Handling Equipment's, automotive products, Machined products, Assembly and special process products manufacturing.
* Formulate production plans and scheduling, capacity/ distribution planning, manage inventory, and customer service levels.
* Controlled Planning process for Batch production & Mass production utilizing Various Strategic business unit through same equipment
* Develop manufacturing procurement plan, manage MRP systems, and coordinate with Purchase planning and procurement to confirm component and capacity availability.
* Creating and Driving Shop floor layout plan for automation projects.
* Experience in Machining Process, Forming, Rolling and basic knowledge of special process like, Wire cutting, Sparking, Painting, Powder coating, Galvanizing, Passivation process**.**
* To prepare the Raw material, bought out Items plan for based on the requirements.
* Experience in handling in big Manufacturing Teams.
* Experience in prepare the production plan based on the schedule.
* Experience in prepare the costing for Product Manufacturing and Projects and spares.
* Experience in **Lean** **Manufacturing** Implementations inShop Floor by the way of:By reducing hidden wastages through Inventory control,by reducing Motion, Transportation Losses, and Reducing over Production and Over Process.
* To arrive the new concept, Design and manufacture the Coupling for various types of products, Equipment's in Hydro static and Pneumatic leak testing for process.
* To Prepare **WPS, PQR and WPQ For SMAW, GMAW & GTAW** Process.
* Experience in Process control in all types of Welding Process like **GMAW, SMAW, and GTAW.**
* Basic knowledge and experience of **ASME Section IX & ISO 3834-2 Standards** and **AS** Standards.
* Experience in Procedure Qualifications and Welder Qualifications in different Materials and Process**.**
* Experience Drawn Arc stud welding and Capacitor discharge, Shear Stud welding.
* Experience in a Manufacturing Planning and Execution Quality of In-process & Incoming Inspection, Final Inspection, and subcontract development Customer Coordination and Third Party Inspection.
* Knowledge in standards and systems (**ISO, ISO/TS 16949**).
* Quality Monitoring and control through **SPC, MSA, Check sheet, Trend** **chart & Kaizen sheet.**
* Work experience in **5S, SMED & TPM** Concept and educating others.
* To prepare Quality documents in **PPAP, FMEA & APQP.**
* Work experience in **SAP R3** version in **PP module& Quality module.**
* Work experience in **CNC** machines.
* Responsible for Customer feedback, Corrective & Preventive actions & effectiveness of corrective action through continuous monitoring.
* Process Capability study For Process and Products.
* Inspection Standard Preparation for Products.
* Problem solving Quality Techniques (**Seven QC TOOLS, 8D Approach**).
* Knowledge in Process Analysis (**PFMEA & DFMEA**).
* Review of Incoming, In-process, final rejection/NC’s, analyzing the root cause & implementing Effective actions.
* Design of Mandrels and Fixtures for Inspection Purpose.
* Experience in **ISO**, **ISO/TS 16949** Quality standards.
* To conduct and coordinate the Inspection for Government sectors and third party inspection agencies like **NTPC, NMDC, TPL, PDIL, TUV, and BVQI.**

**Work Experience:**

**Present Company profile : M/S CARBORUNDUM UNIVERSAL LTD - Murugappa Group, HOSUR Carborundum Universal Limited (CUMI) an ISO 9001:2008, ISO 14001: 2004, ISO 18001** and **ISO 3834-2** certified Company Which is a part of Murugappa Group, the Company Makes over 20,000 varieties of products Manufactured at 30 Locations across India, Russia, South Africa, Australia, China, Thailand and Canada and USA. Manufacturing and Applications of Bulk Material Handling products & Equipment's in Mining, Cements, and Power, Steel, and Refiners plants.

We supplied different types of Products and Project orders to Export Customers like **MHPS- Japan, IHI- Japan, CUMI- Australia, CUMI- America, Wendt Grinding-Thailand and Domestic customers NTPC, L&T, L&T MHPS, TATA Steel, Ador, Adhani Groups, GE Power, Bussan Power, FLSMIDTH, BGR, JSW, NMDC, Paul worth** etc.

**Designation: Dy. Manager – Manufacturing & Projects.**

**Duration: November 2016 to Till Date**

**Field area: Equipment’s manufacturing, PPC, Project Execution, SCM, Outsourcing, Material Planning, Subcontract Development, Third Party Inspection, and Customer Coordination.**

***Achievements/Tasks***

* Overall Manufacturing Experience in Heavy Equipment's, Material Handling Equipment's and Non-standard Equipment's in various Process and Applications.
* To making a Manufacturing and Execution Plan for Projects and spares.
* To Prepare **WPS, PQR and WPQ For SMAW, GMAW & GTAW** Process.
* Experience in Process control in all types of Welding Process like **GMAW, SMAW, and GTAW.**
* Basic knowledge and experience of **ASME Section IX & ISO 3834-2 Standards** and **AS** Standards.
* Experience in Procedure Qualifications and Welder Qualifications in different Materials and Process
* To prepare the Raw material, bought Items plan for based on the requirements.
* To prepare the Container, Air consignments plan for dispatches.
* Experience in handling in big Manufacturing Teams.
* Experience in prepare the costing sheet for Product Manufacturing, Projects and spares.
* Experience in Machining Process, Forming, Rolling and basic knowledge of special process like, Wire cutting, Sparking, Powder coating, Galvanizing, Passivation process.
* Experience **Drawn Arc stud welding** and **Capacitor discharge, Shear Stud welding**.
* Entirely responsible for achieving shop production targets, with 100% quality and on time delivery.
* Experienced in Project handling, Procurement, Expediting, Specification Preparation, Startup, and Document Control.
* Extensive Knowledge of Welding Processes, Non-Destructive Testing, Distortion Control, Cost Reduction, and Process Control.
* Experience with preparation and maintenance of various quality control standards, maintenance of Quality Assurance Manuals, Qualification of Welding.
* Subcontractor quality plan and surveys, preview of customer contracts etc.
* Pipe line Fabrication & welding involving miters bends, Tees, Branches, Elbows, Reducers, Distributors, Tangents, Spools, Cyclones and critical Fabricated products etc…
* Good Knowledge in **Audits** - Handling Customer audits & inspection Quality System audits and conducting audits at supplier’s site.
* Internal Auditor for **ISO 9001/ ISO 14001/ ISO 18001/ISO3834-2 /5S.**
* Good communication skills and good team player.
* Experience in handling medium scale to large scale vendors.
* To arrive the new concept, Design and manufacture the Coupling for various types of products, Equipment's in Hydro static and Pneumatic leak testing for process.
* Experience in a Manufacturing Planning and Execution Quality of In-process & Incoming Inspection, Final Inspection, and subcontract development Customer Coordination and Third Party Inspection.
* Responsible for Customer feedback, Corrective & Preventive actions & effectiveness of corrective action through continuous monitoring.
* Design & arrive the concept for Mandrels, Jigs and Fixtures.
* Problem solving Quality Techniques **(Seven QC TOOLS, 8D Approach).**
* Taking effective measures to reduce rework and Scrap.
* **NDT** – Training completed for **PT & VT as per ASNT Level II**
* Conduct regular internal audits/external audits and reviews to ensure adherence to pre-set.
* Training and guiding teams towards identifying factors to improve Productivity.

**Previous Company profile: M/S KNITVEL NEEDLES (P) LTD., HOSUR,**

Is an ISO / TS16949: 2000 certified company, manufacturing of Automobile parts Pressed, Fabricated and Powder coated components Carriers, Outer tube for shock absorber, Frame tubes, Toggle link Assay, Rider & Pillion foot rest, Pressing products Etc. supplied to **TVS- MOTOR COMPANY, WABCO TVS, Ashoke Leyland and TAFE ….**

**Designation: Dy.Manager – Quality Assurance**

**Duration: Jul 2016 to Oct 2016**

***Achievements/Tasks:* Overall QA Operations, In-process, Incoming and subcontract development and Final Inspections.**

**Previous Company profile: M/S ARUL RUBBERS (P) LTD., HOSUR,**

Is an **ISO 9001 2008** certified company, manufacturing of Material Handling Equipment's (Belt conveyer, Screw conveyer, Bucket Elevator, Vibrating Screen and All Heavy Fabrication Equipment’s and spare parts Etc. supplied **to FLSMIDTH, BGR, JSW, NMDC, NTPC, TEREX, KIRLOSKAR, SCORPIEO, TVS- MOTOR COMPANY, ALL CEMENT PLANTS CHEMICAL PLANTS, FOOD PRODUCT PLANTS, PAPPER MILS, and SUGAR MILS.** **Designation: Deputy Manager – Projects. Duration:** **April 2015 to June 2016**

**Field area: Overall operation and manufacturing, Project Execution, Outsourcing, Material Planning, Subcontract development, Third Party Inspection and Customer Coordination.**

**Previous Company profile: M/S DEVAS ENGINEERING SYSTEMS (P) LTD., HOSUR,**

Is an **ISO 2008** certified company, manufacturing of Material Handling Equipment's (Belt conveyer, Screw conveyer, Bucket Elevator, Vibrating Screen and All Heavy Fabrication Equipment's and spare parts like Pulleys, Rollers Etc. supplied to **JSW, NMDC, NTPC, TEREX, KIRLOSKAR, SCORPIEO, TVS- MOTOR COMPANY, ALL CEMENT PLANTS CHEMICAL PLANTS, FOOD PRODUCT PLANTS, PAPPER MILS, and SUGAR MILS.**

**Designation: Assistant Manager - Quality Assurance Duration: Nov 2011 to May 2014 *Achievements/Tasks:* In-process, Incoming, Final Inspection, Subcontract development**

**Third Party Inspection and Customer Coordination.**

**Previous Company profile: M/S RAJSRIYA AUTOMOTIVE INDUSTRIES (P) LTD., HOSUR.** Is an **ISO / TS16949: 2002** certified company, manufacturing of Automobile parts (Pressed, Fabricated and Powder coated components (HR Painted - Internal & External))like Muffler Assy, Carriers, Outer tube for shock absorber, Pivot steering, Toggle link Assy, Rider & Pillion foot rest, Etc. supplied to **TVS**- **MOTOR COMPANY, WABCO TVS**, Four Wheeler Steering components to **DELPHI AUTOMOTIVE & SONA KOYO STEERING SYSTEM LTD., Designation: Sr. Engineer – Quality Assurance Duration: Jul 2009 to Oct 2011 *Achievements/Tasks:* In-process, Incoming and subcontract development**

**Previous Company**: **M/s AQUASUB ENGINEERING LTD, UNIT IV, Coimbatore.** Company profile: Is an **ISO 9000/ 2001** certified company, one of the leading electric motors and

Submersible pumps manufactures

**Designation: Engineer - Quality Incoming Process-subcontract Development Duration: Jan 2005 to June 2009**

**Previous Company:** **M/s ELCON CNC TECHNOLOGY, Hosur,** Company profile: Manufacturers of Press tools, Jigs & Fixtures and precision Components. **Designation: Engineer - Quality Duration: Aug 2003 to Dec 2004.**

**Previous Company**: **M/s AQUASUB ENGINEERING LTD, UNIT II, Coimbatore.**

Company profile: **ISO 9000/ 2001** certified company leading Manufacturers of Agricultural

Mono block Pumps, Submersible Pumps and Motors.

**Designation: Trainee - Production.**

**Duration: Jun 2001 to Jul 2003.**

**Soft Skills:**

Microsoft Office (MS Word, MS Excel & Power Pont)

**Academic Chronicle:**

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **Si.no** | **Academic** | **Institution** | **Year of Passing** | **% Of marks** |
| **1** | **Diploma in Mechanical Engineering** | **NPA Centenary Polytechnic, Kotagiri** | **Apr’2001** | **81.91** |

**Technical Skills:**

ASNT Level-II (VT&DPT- Visual Testing, Die Penetration Test)

Govt. Certificate on CNC Concept

ISO Certified Internal Auditor

**Personal Details:**

Date of Birth: 8th June 1982

Sex: Male

Father name: P.Rangaraj

Marital Status: Married

Nationality: Indian

Languages Known: Tamil & English

E-mail I: [**purushoth.pvn@gmail.com**](mailto:purushoth.pvn@gmail.com) **/**[**purushothcnr@yahoo.co.in**](mailto:purushothcnr@yahoo.co.in)

Contact No: **91 - 98420 66954, 91 - 8754005950**

Passport No: **P8988431**

Salary Drawn: Rs.10.50 lakhs per Annum

Expected Salary: Negotiable.

**Declaration:**  I hereby declare that the above information's are to the best of my knowledge and belief.

Place : Date :  **(R.PURUSHOTHAMAN)**